

# Wfi storage and distribution system Azerbaijan

What is a water for injection (WFI) storage and distribution system?

One of the implementations of a water for injection (WFI) storage and distribution system is storing the water at a constant temperature of approximately 80°C - 85°C. This temperature is maintained by a P-line heat exchanger, where the technical steam or water is supplied in the shell side.

What is a WFI cold water storage & distribution system?

The first one protects the system against excessive increase of temperature, cooling it to 15°C - 30°C. The second is used in the process of periodically heating water to a high temperature in order to sterilize the system. Another WFI cold water storage and distribution solution is a system with one P-line exchanger, which fulfills both functions.

What is WFI storage & distribution skid?

The WFI storage and distribution Skid features professional modular design, which is characterized with reasonable and compact structure, pleasant appearance, convenient daily maintenance and operator-friendliness.

How to check if a WFI system can stably produce WFI?

To check whether the WFI system can stably produce WFI that meets the quality requirements in various circumstances in the future, the system will be subjected to the main verification and testing activities including Risk Assessment (RA)/Design Qualification (DQ)/Installation Qualification (IQ)/Operation Qualification (OQ).

How is WFI produced?

For a long time, the Ph. Eur. prescribed distillation as the only method for the production of WFI. Recently this was expanded - as it was in other pharmacopoeia as well - to include cold production procedures for the production of WFI. BWT has many years of experience using both techniques. contact person.

How to combine WFI and pure steam?

A particularly economic way to combine the generation of WFI and Pure Steam: With COMBITRON, you will not only reduce your investment costs, but also the required footprint by up to 30 percent in comparison to separate WFI and Pure Steam systems. A MULTITRON system monitors, controls and documents your distillate automatically and permanently.

**Storage and distribution system for cold WFI** The safe storage and distribution of cold-generated WFI is the biggest challenge and requires a consistent hygienic design. The generated WFI is distributed from the storage tank to the consumers via a hygienic pump. Various measurement sensors ensure fully automatic and safe operation. Hygienic

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It outlines specifications for the system including its purpose of storing and distributing water for injection, desired capacity, required utilities, process control needs, instrumentation ...

STORAGE AND DISTRIBUTION INCLUDED WFI must be stored and distributed in a way that assures its quality is preserved. A challenge that you can easily leave to BWT's integrated storage and distribution system. The solution is called LOOPO. The system analyzes, sanitizes, monitors, controls and documents the complete process - fully automatic.

PUW/ WFI Storage and Distribution o Ensure that it stays as PUW/ WFI o Minimise microbial growth o Keep it moving o Heat, chilling or ozonation o Regular sanitisation o Polished surfaces: Ra < 0.5 µm is common o Prevent any contamination from entering o Sealed system with 0.2 µm vent filters for breathing

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Storage & Distribution System is required to store and distribute the PW / WFI within the plant. The system ensures stringent quality parameters of Pharmaceutical / Biotech industry. The distribution system is a closed loop system.

Cold water for injection (WFI) storage and distribution systems typically have two P-line series exchangers installed. The first one protects the system against excessive increase of temperature, cooling it to 15°C - 30°C. The second is used in the process of periodically heating water to a high temperature in order to sterilize the system.

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Storage & Distribution System Loop of Purified Water (PW) and Water For Injection (WFI) The use of purified water (PW) and water for injection (WFI) in the production processes is very common in the pharmaceutical industry. These systems are represented by two main stages: water production and its storage and distribution.

PUW/ WFI Storage and Distribution

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- o Minimise microbial growth
- o Keep it moving
- o Heat, chilling or ozonation
- o Regular sanitisation
- o Polished surfaces: ...

It outlines specifications for the system including its purpose of storing and distributing water for injection, desired capacity, required utilities, process control needs, instrumentation requirements, GMP compliance standards, safety features, documentation requirements, automation capabilities, vendor support needs, and validation requirements.

The sterile water of WFI quality is buffered in the storage tank V01 and made available to the various consumers via a ring distribution system. For this purpose, the water is pumped to the consumers by pump P01 with a sufficiently high pumping volume and inlet pressure PI.

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